331.88
B6442b
1890

BILL OF WAGES

—ADOPTED BY—

HAND SEWED UNION NO. 22,

—OF THE—

BOOT AND SHOE WORKERS

INTERNATIONAL UNION,

—OF—

ROCHESTER, NEW YORK,

FOR THE YEAR 1890.

ROCHESTER, N. Y.:
C. [illegible] VICK, PRINTER, 104 WEST AVENUE.
1889.

BILL OF WAGES

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HAND SEWED UNION NO. 22,

FOR THE YEAR 1890.

Men's Hand Sewed and Shop Work.

All Gaiters, Boots and Low Shoes	$2 50
Same work, but not to measure, (shop)	2 00

EXTRAS.

Patent Leather	25
Cork Soles	1 50
Double Deckers	1 00
Tap Soles	37½

Extras on Shop work same as Custom.

Men's Hand Sewed Factory Work.

	Case.	Custom.
Lasting Insoles, fitted	$0 11	$0 17
Fitting Insoles	20	26

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Patent Leathers	25	
Sewing	28	34
Rounding	17	21
Stitching	44	50
Heeling	06	09
Trimming	10	13
Burnishing	10	13
Finishing and making Bottoms	11	14

Single pairs same as Custom.

EXTRAS.

Cork Sole	1 50	1 50
Tap Sole	37½	37½
Pricking Stitch	03	03
Square Stock	02	02
Hard Box	03	
Soft Box	02	
Walkenphast Heeling	02	
Stitch aloft	05	

Boys' and Youths'.

Lasting, Youths', 11 to 2,	$0 09
Sewing	20
Rounding	15
Stitching	33
Lasting, Boys', 2½ to 5½	09
Sewing	22
Rounding	16
Stitching	35

EXTRAS.

Fitting Insoles	$0 07
Stitch aloft	03
Leather Box	02
Soft Box	01

Single pairs 3 cents extra on each branch.

Single pairs, 5 and over, shall be considered Men's.

Women's and Misses' Welt Work.

Lasting	$0 08
Fitting Insoles	12½
Inseaming, including Trimming Seam and Beating Welt	20
Rounding	15
Stitching	33
Tacking on Walkenphast	15
Tacking on Stock	
Goodyear inseam, including pulling tacks, trimming and beating welts	07
Hand Welt	05
Double sole, extra,	01
Leveling with Leaf	03½
Leveling stitch aloft	03

FRENCH SHANK.

Sewing from ball to ball	$0 15
Bracing or whipping shank	03
Stitching	42

EXTRAS.

Stitching, over 14 to the inch, will receive one cent extra on every stich to the inch.

Cork Sole, Sewing, 5	$0 50
Fitting Casing, 5	35

	Lasting.	Sewing.
Plain Tip	$0 01	$0 01
Paper Box	01	
Leather Box	05	
Paste or Glue Box	01	
Patent Leather	04	04
Patent Leather Tip	04	02
Lasting, Customers	10	22

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Stitching	36
Rounding	17
Stitching after Goodyear machine	31

Women's and Misses Turn Work.

First Lasting, Case Work	$0 07½
Inseaming from corner to corner, with strip	19
Misses' Case Work, with strip	17½
Inseaming all around	23
Inseaming, Misses', all around	21½
Inseaming without Strip, one cent less.	
Second Lasting shoes that are sewed all around	08
McKay Seat	12
O'Bolger Seat	09½

In Oxford Ties and all low shoes, except toe slippers there shall be two grades, and the price paid shall be the same whether made in team or single handed.

The first grade shall include all French Kid, Patent Leather, French Dongola, Moose Calf or imitations of the same. The price paid for this grade shall be the same as is now paid for a button boot.

The second grade to apply to stock known as Bright Dongola, Pebble Goat or Grain, and all Sheep Skin Kids, and shall be thirty-five cents with strip, or thirty-four cents without strip, ready for the heel.

Extras to be the same as is now paid on Button Boots whether first or second grade.

All Low Shoes must be made on shoe lasts to come in second grade. Any made over boot lasts to be considered first grade.

Sewing second grade calls for three stitches to the inch with three and one-half on each ball for two inches.

MAKING NAILED SEAT.

First Lasting	$0 06½
Sewing, with strip	17
Sewing, without strip	16
Second Lasting	11
Nailing Seat	00½

SEWED SEAT.

First Lasting	07
Sewing, with strip	20½
Sewing, without strip	19½
Second Lasting	07½

Toe Slippers.

NAILED SEAT.

Lasting	$0 06
Sewing, with strip	16
Sewing, without strip	15
Second Lasting	10
Nailing Seat	00½

SEWED SEAT.

Lasting	06½
Sewing, with strip	19½
Sewing, without strip	18½
Second Lasting	06½

Sewing on this Slipper calls for three stitches to the inch.

All slippers to be made over slipper lasts.

Where they are made over shoe lasts, shoe prices will be charged.

EXTRAS.

Sewing in Shank	$0 01
Lasting O'Bolger Shoes	02½
Pasting Stiffening	00½
Double Lasting	00½

Nailing Seat	00½
Soft Box	00½
Blacking edges	00½
Canvas Box	01
Patent Leathers, on each branch	04
Patent Leather Tips, first Lasting	04
Patent Leather Tips, Sewing	02
Patent Leather Tips, second Lasting	01
Lasting Points Tips	01
Lasting Customers	02½
Sewing Customers	02
Second Lasting Customers	03
Samples, Lasting	04
Samples, Sewing	09½
Samples, Second Lasting	06
Fitting Shank	02½
Putting in Steel Shank	00½
Sewing after Goodyear machine, with the thread pulled out	18
Pulling tacks and trimming seam on Goodyear turns	01
Lasting Bronze	02
Sewing Bronze	02
Second Lasting Bronze	03

All single pairs shall be considered as customers.

Lasting and second Lasting Goodyear turns shall be the same as hand sewed.

Men's Turn Work.

Lasting	$0 10
Sewing	25
Second Lasting	15
Nailing Seat	01

Extras on Men's Turn Work same as Women's.

Louis XV Heel Boots.

	Per Pair.	Per Doz.
Satin, Silk, Brocade and Silk Velvet half insole	$2 00	$24 00
Gold, Silver, Pink, Blue, half insoles	1 75	21 00
All fine Black Kid, *such as* American, Dongola, Kangaroo, Imitation French and French Kids, half insole	1 43	17 16

Louis XV Heel Shoes.

Silk, Satin, Brocade and Silk Velvet half insole	1 75	21 00
Gold, Silver, Blue, and Pink French Kids, half insoles	1 50	18 00
All Black Kids, *such as* American, French, and Imitation French, Dongola and Kangaroo Kids, half insole	1 20	14 40

Louis XV Heel Slippers.

Silk, Satin Brocade and Silk Velvet, half insole	1 50	18 00
Gold, Silver, Blue and Pink, half insole	1 25	15 00
All fine Black French, Imitation French, American and other Kids except the above mentioned, half insole	1 10	13 20

EXTRAS ON THE ABOVE WORK.

(All samples to be rated as one one pair and one shoe.)

Silk lined Slippers	$0 05	$0 60
" " Low Shoes	10	1 20
Full Box Toe on Slippers, Shoes and Boots	05	60
Paste or glue Box Toe	03	36
Putting on plain Wood Heels	05	60

Putting on ¾ or ½ L. XV Heels-			
	Slippers	10	1 20
" " " " "	Shoes	15	1 80
" " " " "	Boots	20	2 40
Covering Silk or Satin L. XV. Heels		25	3 00
" " "	plain Heels	15	1 80
Bronze Kid Boots and Shoes		15	1 80
" "	Slippers	10	1 20
All Tips		10	1 20
Tips on Patent Leather		15	1 80
Patent Leather foxed Boots and Shoes		15	1 80
" "	vamp " "	10	1 20
Mock Welts		10	1 20
Genuine or Imitation Alligator		05	60
Stained Bottoms		06	72
Louis XV Pump seats		20	2 40
Brass Plates		25	3 00
Bead Edge		05	60
Sewing strips on side lining		02	24
Customers		25	
"	Silk and Satin	50	

The above bill of wages is for all bottom stock fitted by the manufacturers. All work is to be sock lined by the firm. Let it be understood, all work mentioned in this bill must be paid the face of the bill when made in Hand Teams.

Manufacturers to furnish all findings.

The above is the Official Bill of Wages of the Hand Sewed Union, of the Boot and Shoe Workers International Union of Rochester, N. Y., for the year One Thousand Eight Hundred and Ninety, in the City of Rochester, N. Y., and working men are not allowed to demand any more or take any less.